



Edgetek™ AS-000/000 AS colored UV Methyl Methacrylate / ABS

Key Characteristics

Product Description	
UV stabilized	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Additive	• Antistatic • UV Stabilizer
Features	• UV Resistant
Appearance	• Unspecified Color
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density (73°F (23°C))	1.10 g/cm ³	1.10 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	20 g/10 min	20 g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	1.10 in ³ /10min	18.0 cm ³ /10min	ISO 1133
Molding Shrinkage ² (0.157 in (4.00 mm))	0.40 to 0.70 %	0.40 to 0.70 %	ISO 294-4
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus			ISO 527-2/1
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	232000 to 290000 psi	1600 to 2000 MPa	
Tensile Stress			ISO 527-2/50
Yield, 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	5800 to 6530 psi	40.0 to 45.0 MPa	
Tensile Strain			ISO 527-2/50
Yield, 73°F (23°C), 0.157 in (4.00 mm)	> 3.0 %	> 3.0 %	
Tensile Strain			ISO 527-2/50
Break, 73°F (23°C), 0.157 in (4.00 mm)	> 10 %	> 10 %	
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	6.7 to 9.5 ft·lb/in ²	14 to 20 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength			ISO 179
73°F (23°C)	> 38 ft·lb/in ²	> 80 kJ/m ²	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+10 to 1.0E+12 ohms	1.0E+10 to 1.0E+12 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.6 mm))	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	446 to 500 °F	230 to 260 °C
Mold Temperature	122 to 176 °F	50.0 to 80.0 °C

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Notes¹ Typical values are not to be construed as specifications.² Bergmann method**CONTACT INFORMATION****Americas**United States - Avon Lake
+1 440 930 1000United States - McHenry
+1 815 385 8500**Asia**China - Guangzhou
+86 20 8732 7260China - Shenzhen
+86 755 2969 2888China - Suzhou
+86 512 6823 24 38China - Suzhou
+86 512 6265 2600Hong Kong -
+852 2690 5332Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849**Europe**Germany - Gaggenau
+49 7225 6802 0Spain - Barbastro (Huesca)
+34 974 310 314*Beyond Polymers.**Better Business Solutions.™*

www.polyone.com

PolyOne Americas33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE**PolyOne Asia**No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188**PolyOne Europe**6 Giällewee
+352 269 050 35

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